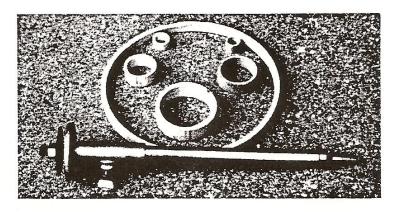
INSIDE PIPE CUTTER

IPC-/

REACHES INSIDE A SCHEDULE 40 PVC PIPE AND CUTS IT OFF SQUARELY AND SMOOTHLY

SAVES TIME AND MONEY

GETS INTO PLACES WHERE OTHER CUTTERS CANNOT FUNCTION



This model cutter is designed to cut from 1" #40 PVC pipe to 2" #PVC pipe.

The cutter comes equipped with the blade for cutting 11/4" to 2" pipe.

2 blades are needed to cut from 1" to 2" PVC pipe. $IPC-2 = 1\frac{1}{4}$ " to 2", IPC-3 = 1" #40 PVC pipe

ONLY one blade comes with the cutter, the others are optional at extra cost.

HOW TO USE

- 1. Connect to power supply (such as 3/8" drill, etc.).
- 2. Set depth gauge to desired length. The gauge will also assure a square cut.
- 3. Insert into pipe-turn on power-apply pressure outward and as blade cuts through, guide around the inside of the pipe.
- 4. When cutter is not in use, set gauge against the blade to protect the blade.
- 5. If when cutting PVC pipe, cutter starts to jump, reverse blade rotation.
- When changing blades, place cutter in drill chuck, hold back on chuck and turn nut off.



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Read Before Using Cutter.

"The Insider" as you can see is well made—made in America and will last for many years. CAUTION: Use safety glasses and protective clothing.

Just few recommendations for smooth cutting.

The thumbscrew may need a little help from a plier to lock it in when you have to use a lot of down pressure.

When cutting, just let it cut through and guide it around the pipe. It will want to go to the right or left. If you can, don't fight it.

We recommend a reverse blade rotation until blade is dull. This will make for smooth cutting.

GREASE SHAFT AS NEEDED

As long as you cut at a fast R.P.M. your "Insider" will cut when you are down to bumps for teeth.

To change the blade place the cutter in a drill chuck, hold back on chuck and turn nut off at blade end.

Place the new blade on the shaft. Put nut and and lock washer on hand tight. Turn blade down with your fingers until blade is flat on blade retainer. Now tighten nut.

If ever you have any questions please call or write.

Norman H. Pergande

